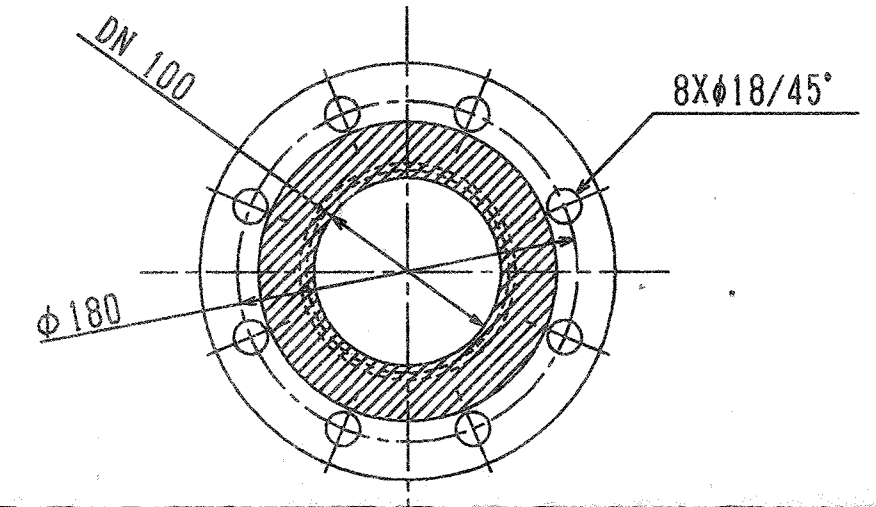
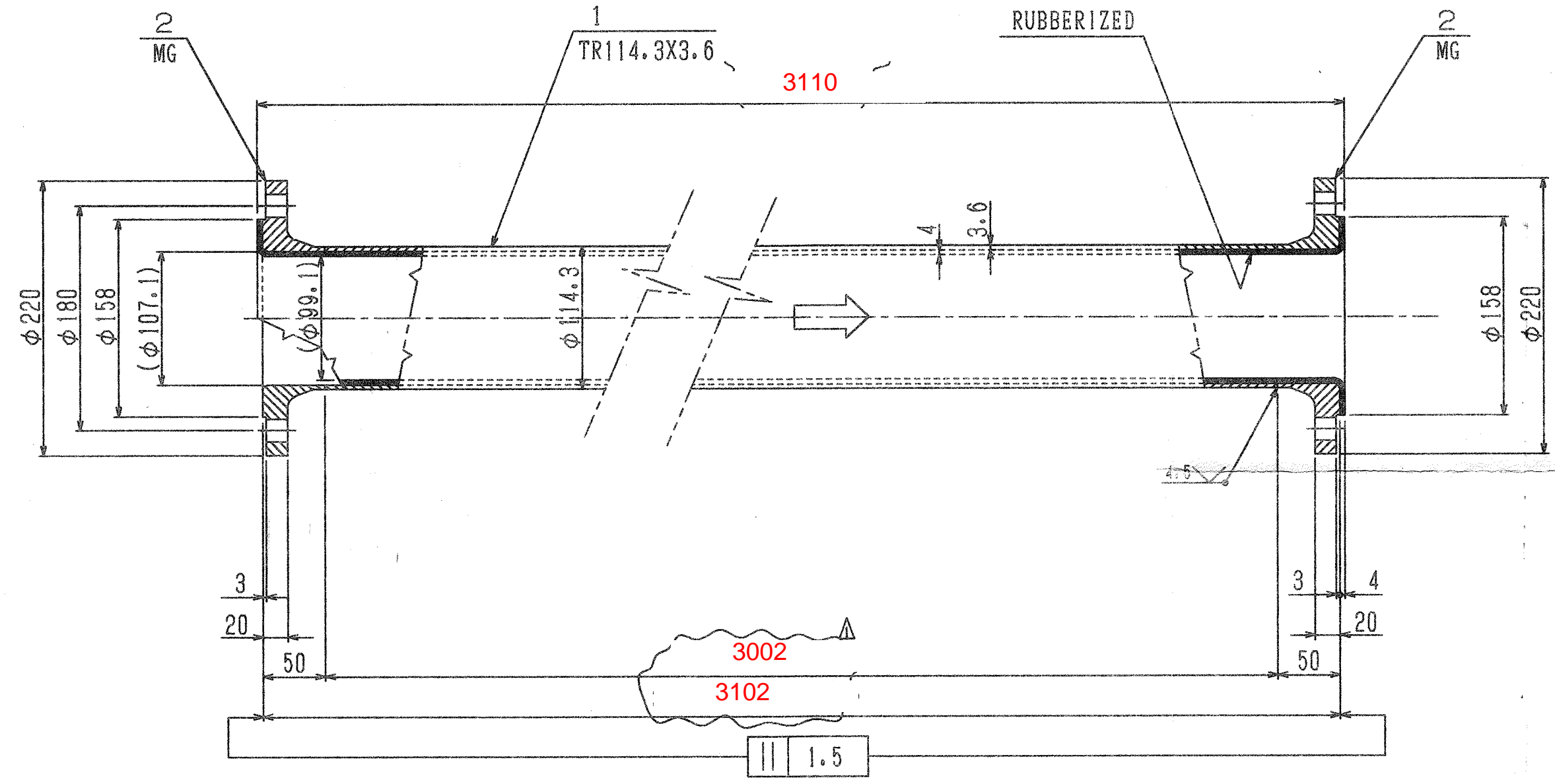


CAREER									
MARKS	ALTERATION	DATE	DESIGNED BY	APPROVED BY	MARKS	ALTERATION	DATE	DESIGNED BY	APPROVED BY
△		1997-03-19	S.T	K. J.	△		19 . .		
△		19 . .			△		19 . .		

ORDER NO.	CUSTOMER	NAME OF MACHINE	ITEM	QTY.	DATE	DESIGNED BY
06-5003	POLANIEC			1A	1997-02-20	K. J.
					19 . .	
					19 . .	
					19 . .	

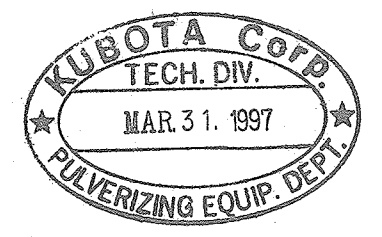


NOTES;
 1. TO BE WELDED AIRTIGHT
 2. THE INSIDE WALL AT WELDED JOINT TO BE GROUND

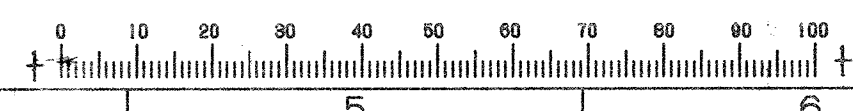
WELDS ; CO₂
 4.5 ✓ 1, -m

33.1
 Σ 37.9 kg

UWAGA: Wykładzina gumowa wewnątrz elementu rurociągu powinna charakteryzować się odpornością na ścieranie.
 Czynnik wewnątrz rurociągu - zawiesina woda przemiału kamienia wapiennego. Sugerowana wykładzina gumowa Wulkodurit W302 lub równoważna.



PRELIMINARY



△	19 . .
△	19 . .
△	19 . .
MARKS	DATE

5						
4						
3						
2						
2	1	PIPE DN100 L3110	37.9	33.1		
A	NO. REQD	NAME OF PARTS	MATERIAL	WEIGHT	REMARKS (FILE NO.)	
FILE NO.		PCA-010 △		ORDER NO.	06-5003	
THIRD ANGLE PROJECTION	DATE	SCALE	1/4	TYPE	CUSTOMER	BELONGING
APPROVED BY	CHECKED BY	DESIGNED BY	DRAWN BY	POLANIEC		TECH
				TITLE	PIPE DN100 L3110	
KUBOTA Corporation				DWG. NO.	2C-30957	△